

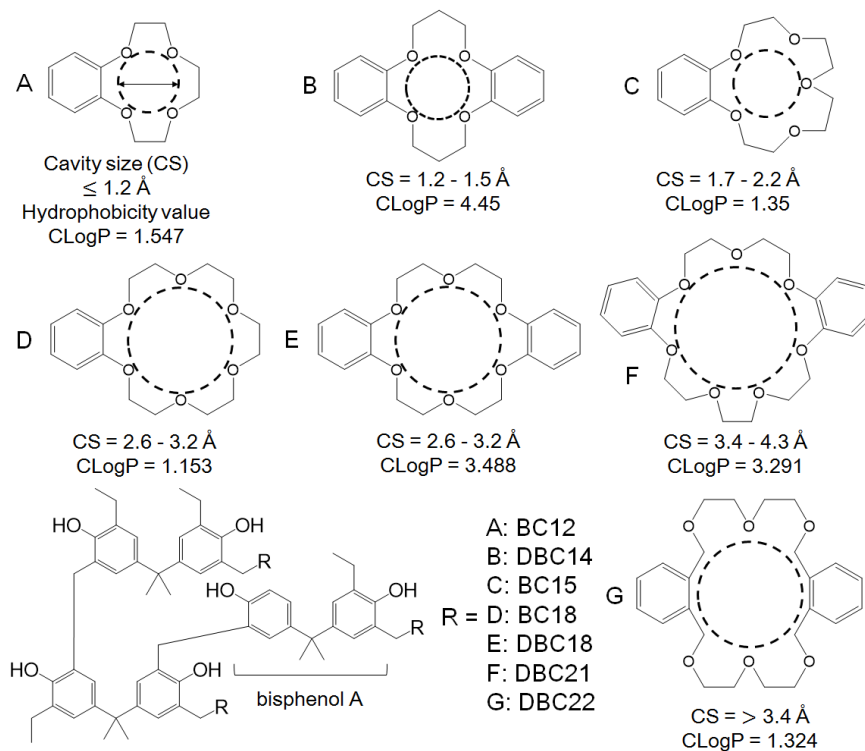
Crown ether-type organic composite adsorbents embedded in high-porous silica beads for simultaneous recovery of lithium and uranium in seawater

メタデータ	言語: English 出版者: 公開日: 2022-01-31 キーワード (Ja): キーワード (En): 作成者: TACHIBANA, Yu, TANAKA, Masahiro, NOGAMAI, Masanobu メールアドレス: 所属:
URL	http://hdl.handle.net/10655/00012944

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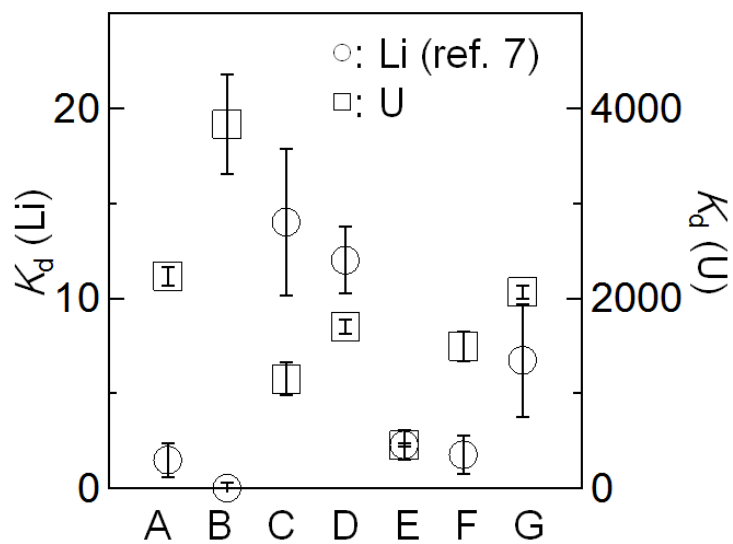
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Fig. 1



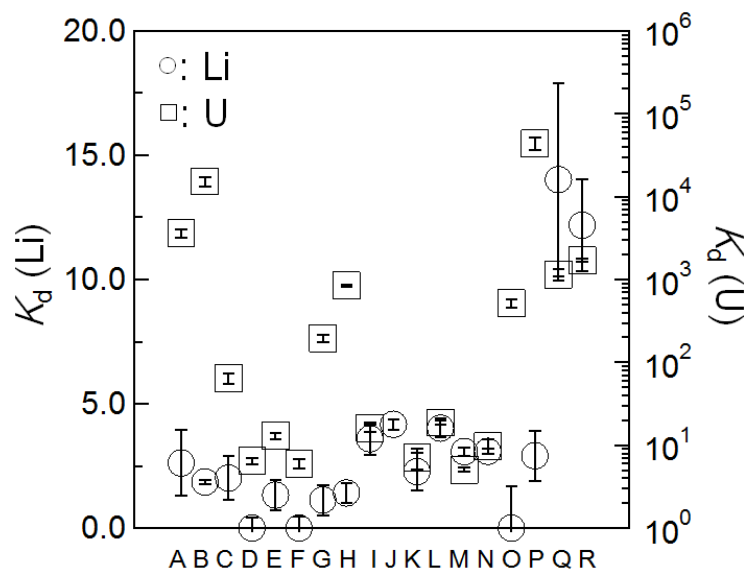
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Fig. 2

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Fig. 3

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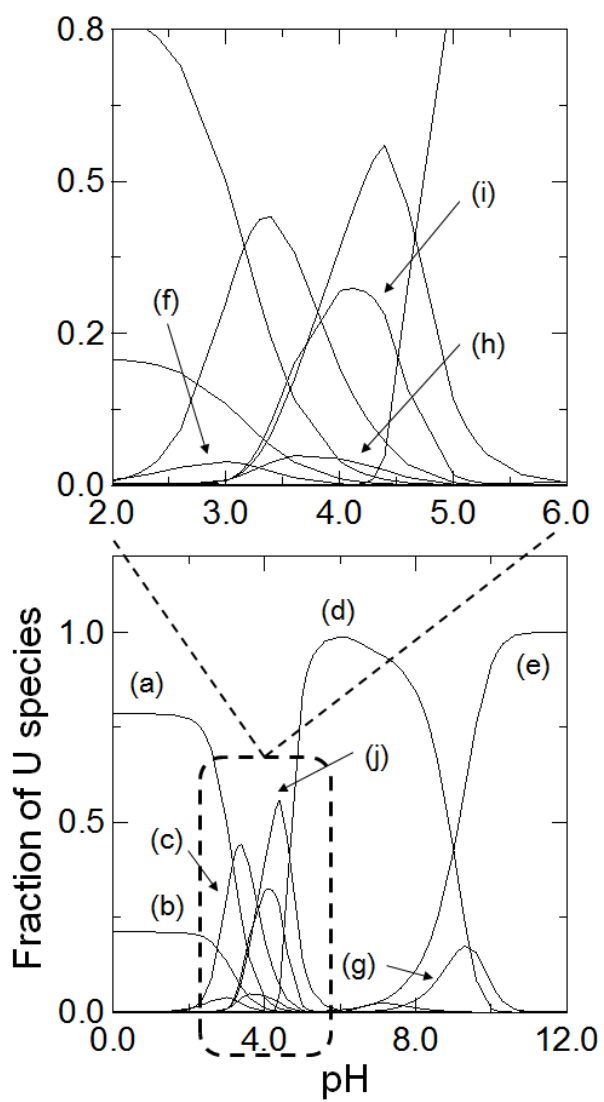
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Fig. 4

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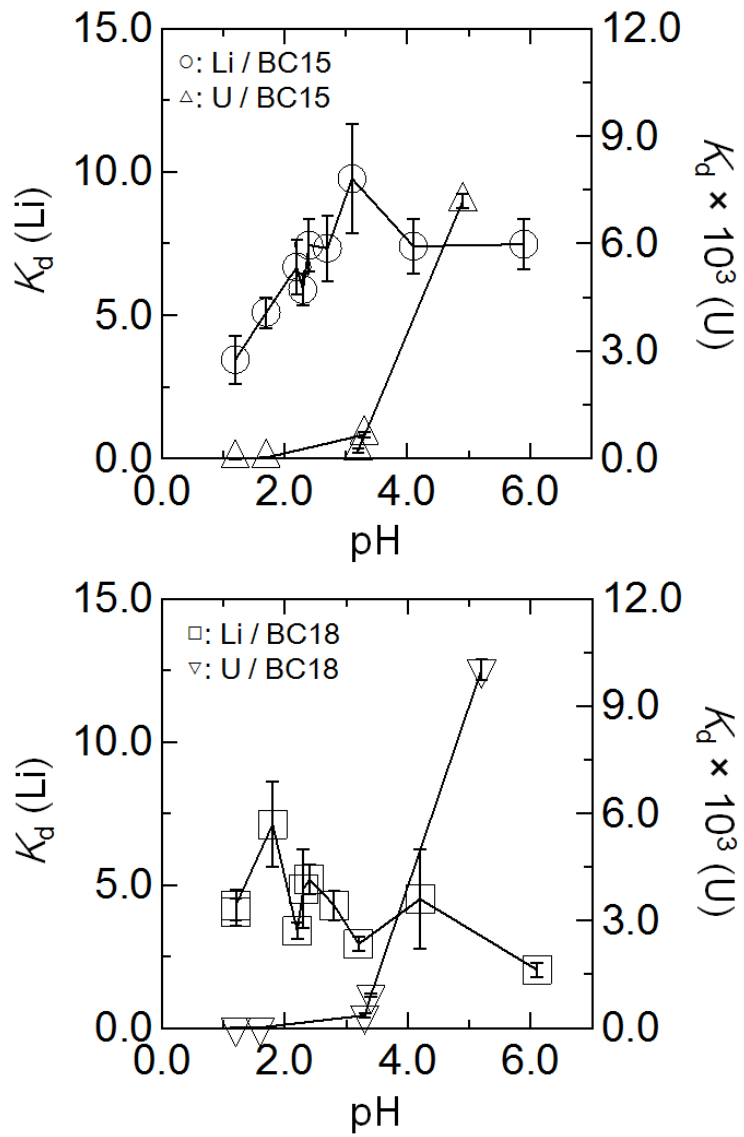


Fig. 5

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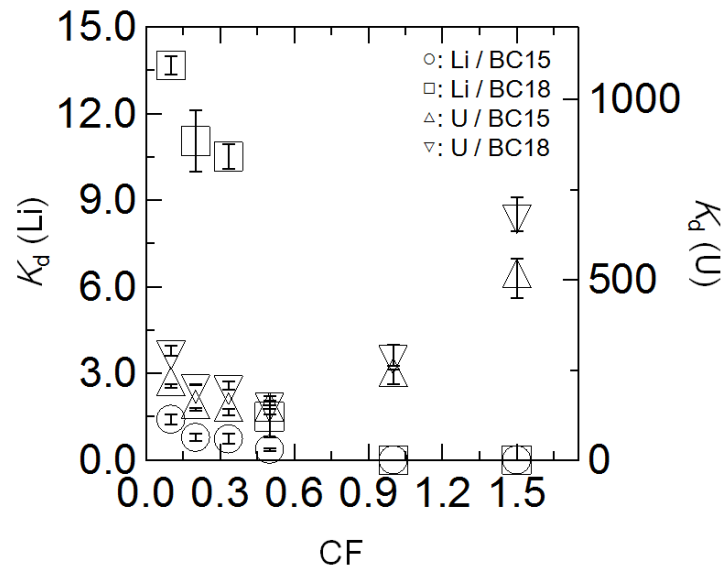
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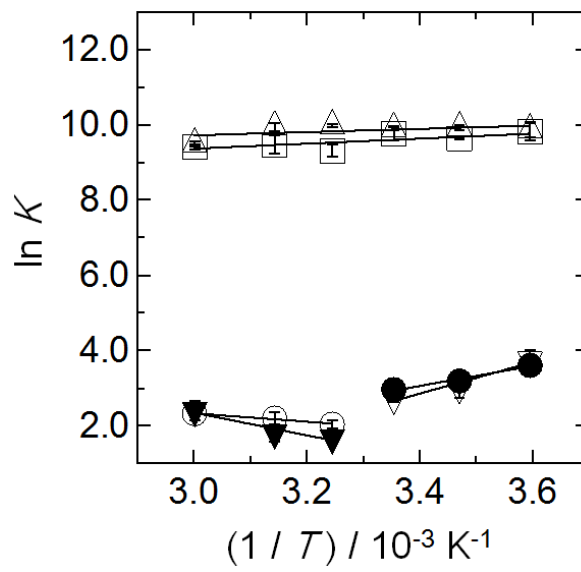
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Fig. 6

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Fig. 7

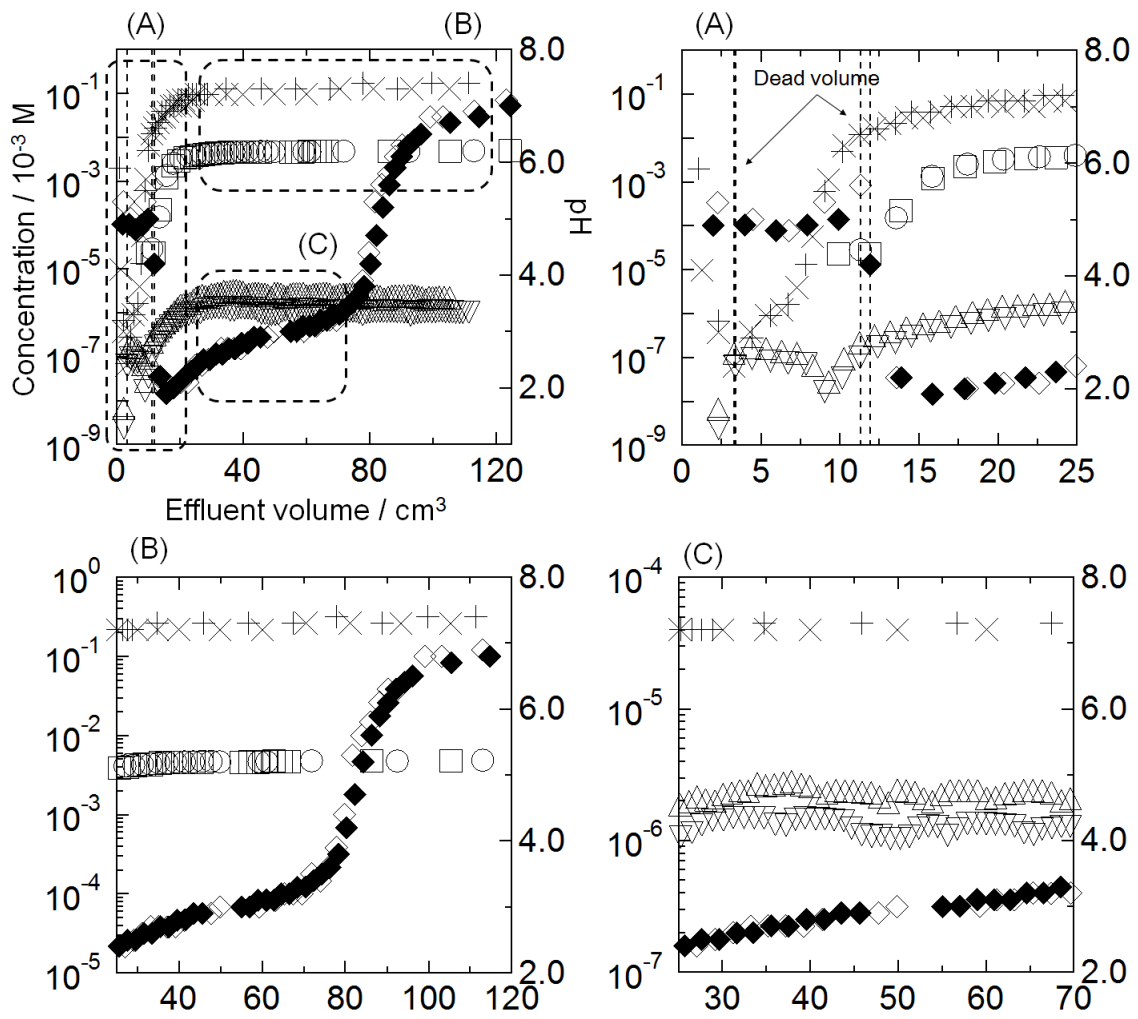
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Fig. 8

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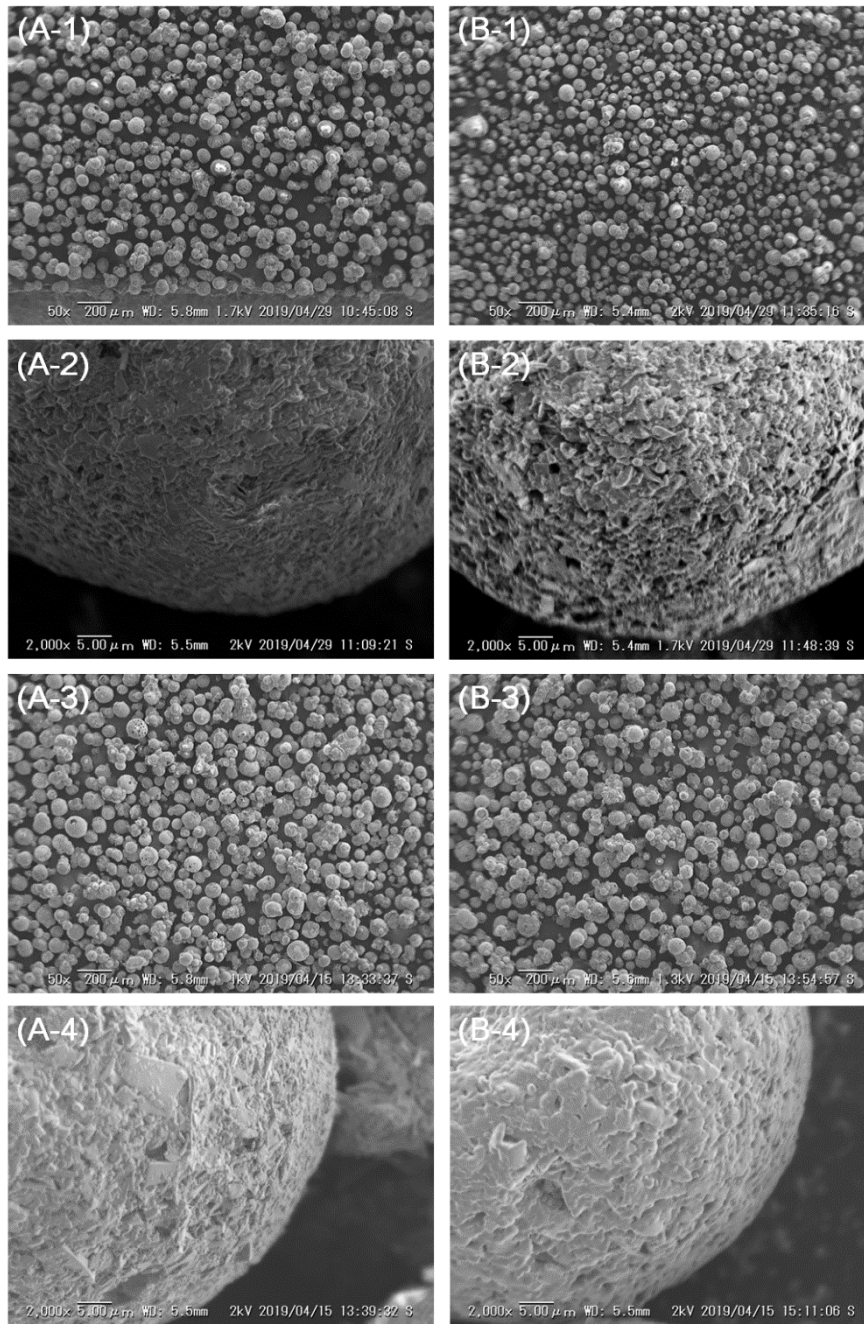


Fig. 9

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2 Figure captions:
3 Fig. 1
4 Structural formulas, cavity sizes, and **values of hydrophobicity** of synthesized
5 crown ether adsorbents.
6
7 Fig. 2
8 Plots of K_d values vs. seven kinds of crown ether adsorbents. Temp. = room temp.
9 Particle size = 100 - 250 mesh, adsorbent = 500 mg, solution volume = 10 mL.
10 A: BC12, B: DBC14, C: BC15, D: BC18, E: DBC18, F: DBC21, G: DBC22.
11
12 Fig. 3
13 Plots of K_d values vs. various types of adsorbents. Temp. = room temp. Adsorbent
14 = 500 mg, solution volume = 10 mL. A: WA10, B: WA20, C: WA30, PA308, E:
15 PA312, F: PA316, G: WK10, H: WK40L, I: PK208, J: PK216, K: PK220, L: PK228,
16 M: PK228L, N: SK112L, O: BT-AG, P: CR10, Q: BC15, and R: BC18. The data
17 of Q and R were referred from our previous work [7].
18
19 Fig. 4
20 Distribution diagram of U(VI) species as a function of pH at 298 K. The stability
21 constants between $U(VI)O_2^{2+}$ and OH^- , Cl^- , CO_3^{2-} , and $CO_2(g)$ [17]. (a): UO_2^{2+} ,
22 (b): UO_2Cl^+ , (c): $(UO_2)_2(OH)_2^{2+}$, (d): $(UO_2)_{11}(CO_3)_6(OH)_{12}^{2-}$, (e): $(UO_2)_2CO_3(OH)_3^-$,
23 (f): $(UO_2)_2(OH)_3^{3+}$, (g): $UO_2(CO_3)_3^{4-}$, (h): $(UO_2)_3(OH)_4^{2+}$, (i): $(UO_2)_4(OH)_6^{2+}$, (j):
24 $(UO_2)_3(OH)_5^{5+}$. With respect to the fraction of other species, UO_2Cl_2 , UO_2OH^+ ,
25 $UO_2(OH)_3^-$, $(UO_2)_3(OH)_7^-$, $(UO_2)_4(OH)_3^{5+}$, UO_2CO_3 , $UO_2(CO_3)_2^{2-}$, $(UO_2)_3(CO_3)_6^{6-}$
26 are excluded because of their small fraction of U(VI) species. Ionic strength = 0.5.
27 $[CO_3^{2-}]_T = 2.4 \times 10^{-3} M$ [6]. $[Cl^-]_T = 6.1 \times 10^{-1} M$ [6]. $[U]_T = 4.2 \times 10^{-7} M$. $[CO_2(g)]_T$
28 $= 8.9 \times 10^{-3} M$ [40].
29
30 Fig. 5
31 Plots of K_d values vs. pH values. Temp. = room temp. Particle size = 100 - 250
32 mesh, adsorbent = 500 mg, solution volume = 10 mL. \circ : Li / BC15, Δ : U / BC15,
33 \square : Li / BC18, ∇ : U / BC18.
34
35 Fig. 6
36 Plots of K_d values vs. CFs. Temp. = room temp. Particle size = 100 - 250 mesh,
37 adsorbent = 500 mg. Solution volume = 10 mL. $[Li]_i = (8.0 \pm 0.9) \times 10^{-5} M$. $[U]_i =$
38 $(8.2 \pm 2.5) \times 10^{-7} M$.
39
40 Fig. 7
41 Plots of $\ln K_d$ values vs. $1/T$ values. Temp. = 278 - 333 K. Particle size = 100 -
42 250 mesh, adsorbent = 0.50 g for U ion and 1.0 g for Li ion, solution volume = 10
43 mL. \circ : Li / BC15, \square : U / BC15, Δ : U / BC18, ∇ : Li / BC18.
44
45 Fig. 8
46 Chromatogram of Li and U ions using BC15 and BC18 adsorbents at 298 K.
47 Particle size = 100 - 250 mesh. \circ : Li for BC15, \square : Li for BC18, \diamond : pH for Li with
48 BC15, \blacklozenge : pH for Li with BC18, Δ : U for BC15, ∇ : U for BC18, \times : pH for U with
49 BC15, $+$: pH for U with BC18.

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Fig. 9

SEM images of BC15 and BC18 adsorbents. (A-1) BC15 adsorbent before test, M = 50× (A-2) BC15 adsorbent before test, M = 2000× (A-3) BC15 adsorbent after test, M = 50× (A-4) BC15 adsorbent after test, M = 2000× (B-1) BC18 adsorbent before test, M = 50× (B-2) BC18 adsorbent before test, M = 2000× (B-3) BC18 adsorbent after test, M = 50× (B-4) BC18 adsorbent after test, M = 2000×.